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## APPLICATION FOR LETTERS PATENT OF THE UNITED STATES

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### SPECIFICATION

To all whom it may concern:

Be It Known, That We, **Timothy E. Hoglund, a citizen of the United States, residing at 3035 Purgatory Drive, Colorado Springs, Colorado 80918 and Coralyn S. Gauvin, a citizen of the United States, residing at 5160 Sevenoaks Drive, Colorado Springs, Colorado 80919**, have invented certain new and useful improvements in "**Mapping Test Mux Structure**", of which We declare the following to be a full, clear and exact description:

LSI DOCKET NO. 03-0084

## BACKGROUND OF THE INVENTION

### 1. Technical Field:

The present invention is directed generally toward chip testing. Specifically, the invention relates to a method and apparatus for concurrently observing the state of internal signals within a chip during testing.

### 2. Description of the Related Art:

Since the introduction of integrated circuitry some decades ago, integrated circuit technology has progressed steadily to provide continually increasing integrated circuit density and speed, while lowering power consumption. As a result, extremely complex integrated circuit designs have become possible, sometimes including up to millions of transistors. There is no indication that this trend towards higher density and speed in integrated circuits will abate, or reverse, at any time in the foreseeable future.

As the ability to increase logic capacity or density of modern integrated circuitry has grown, so has the complexity of modern logic designs. Associated with such increased logic complexity and logic density, however, is a similar increase in interconnection density (i.e., the interconnections between logic elements on an integrated circuit chip). Generally, the greater the number of logic elements which are employed in a logic design, the greater the number of logic signals which interconnect them. These interconnections can often occupy large areas on an integrated circuit die or semiconductor die, particularly when large busses and complex logic blocks are employed in the design of the integrated circuit.

In attempting to improve interconnection efficiency, designers will often employ multiplexing (MUX) techniques. As is known, communication signals from several channels may be combined in a multiplexer and sent in the form of a single, complex signal to another device that recovers the separate signals at the receiving end. **Figure 1** is representative of this technique.

**Figure 1** is a block diagram of a multiplexed circuit **100a** known in the art. Three logic blocks **110a** (logic block #1), **110b** (logic block #2), and **110c** (logic block #3) are interconnected

LSI DOCKET NO. 03-0084

via multiplexer (MUX) 120. Well known in principle to those of ordinary skill in the art, multiplexer 120 may combine selected "n" input signals on line 115a with selected "m" input signals on line 115b based upon the state of a selection signal (not shown). Multiplexer 120 presents selected signals onto a single signal wire, "k" output line 115c, to block 110c, where  
5 "k", "m", and "n" refer to a number of signals being carried on lines 115c, 115b and 115a, respectively. By the use of multiplexer 120, logic block #3 110c can be caused to receive selected signals from logic block #1 110a and logic block #2 110b, at any given time.

Due to the growing complexity of modern logic designs, the reliability of data signals in the integrated circuit chips is an ever-increasing important issue. Prior to employing test MUX  
10 methodology, testing strategy consisted of simulating the functionality of the chips as best as possible and then bringing a few state machines and other variables that were of particular concern or interest out to registers. However, the observable signals, such as external pins and the couple of registers that could be read, were a very small percentage of signals in the chip. Thus, designers still faced a large amount of guesswork when it came to debugging the chips. As  
15 a consequence of the testing limitations, debug cycles spanned several chip revisions, resulting in a time-consuming and costly process.

The addition of a single large MUX structure to the chip design improved the ability to observe the state of internal signals during operation. The MUX structure allowed the designers to select signals from any area of the chip and output to a few general purpose pins. This single  
20 large test MUX structure offered great flexibility in selecting signal sets for observation by providing for any-to-any observability. Debugging chips became faster and easier. However, despite providing the advantage of allowing one to "mix and match" signal sets, the single large MUX approach also presented substantial interconnect routing costs and congestion. Physical placement became a problem, since there were thousands of wires being routed from all over the  
25 chip to basically a single place. Consequently, in order to get a routable database, some of the observable signals had to be discarded, thereby discarding some of the destination routing flexibility.

To address the interconnect routing liability of the single large MUX approach, a hierarchy-based test MUX was designed. The hierarchy-based test MUX relieved the congestion

LSI DOCKET NO. 03-0084

by distributing the routing destinations throughout the chip and increased the capability to observe more signals than using the single large MUX structure. However, the destination flexibility was now removed, and signal observation was limited to a single group together. As a result, although the hierarchy-based test MUX assisted in validation/debug efforts, constraints  
5 were placed upon which signals could be concurrently observed.

Consequently, it would be beneficial to have a test MUX structure that provides greater flexibility in selecting signals for concurrent observation. Furthermore, it would also be desirable to have a test MUX structure that allowed for observing the same signal set for several modules concurrently. Moreover, it would be desirable to have a test MUX structure that  
10 allowed the mapping of each of the test signal groups to any of the test output groups.

LSI DOCKET NO. 03-0084

### **SUMMARY OF THE INVENTION**

The present invention provides a method and apparatus for observing the state of signals during chip testing. For a chip containing many instances of the same module, it is advantageous to observe the same signal set for several of the modules concurrently. In particular, the present invention improves upon prior test MUX methods by placing additional mapping/steering logic within a module to provide greater flexibility in selecting signal sets for concurrent observation. The addition of mapping/steering logic to a module's test MUX structure allows a chip designer to arbitrarily map each of the test signal groups to any of the test output groups.

LSI DOCKET NO. 03-0084

### BRIEF DESCRIPTION OF THE DRAWINGS

The novel features believed characteristic of the invention are set forth in the appended  
5 claims. The invention itself however, as well as a preferred mode of use, further objects and  
advantages thereof, will best be understood by reference to the following detailed description of an  
illustrative embodiment when read in conjunction with the accompanying drawings, wherein:

**Figure 1** shows a block diagram of a prior art circuit employing a multiplexer;

**Figure 2** shows a block diagram of a module level test MUX structure with  
10 mapping/steering logic in accordance with the present invention;

**Figure 3** shows a block diagram of a top level test MUX structure in accordance with the  
present invention;

**Figure 4** shows a flowchart illustrating a process in the logical design in accordance with  
the present invention; and

**Figure 5** shows a block diagram of the mapping logic in accordance with the present  
15 invention.

## DETAILED DESCRIPTION

The description of the preferred embodiment of the present invention has been presented for purposes of illustration and description, but is not intended to be exhaustive or limited to the invention in the form disclosed. Many modifications and variations will be apparent to those of ordinary skill in the art. The embodiment was chosen and described in order to best explain the principles of the invention the practical application to enable others of ordinary skill in the art to understand the invention for various embodiments with various modifications as are suited to the particular use contemplated.

As previously mentioned, the present invention provides a method and apparatus for observing the state of signals during chip testing. The present invention places additional mapping/steering logic within a module to provide greater flexibility in selecting signal sets for concurrent observation. The addition of mapping/steering logic to a module's test MUX structure allows a chip designer to arbitrarily map each of the test signal groups to any of the test output groups.

For a chip containing many instances of the same module, it is advantageous to observe the same signal set for several of the modules concurrently. The present invention improves upon prior test MUX methods by placing additional mapping/steering logic within a module, as shown in **Figure 2**. The addition of mapping/steering logic to a module's test MUX structure provides greater flexibility in selecting signal sets for concurrent observation and allows for mapping each of the test signal groups to any of the test output groups.

**Figure 2** shows a block diagram of a module level test MUX structure in accordance with the present invention. Proposed test MUX structure **200** of the present invention improves upon conventional test MUX processes by placing mapping logic **230** within the module. Mapping logic **230** is applied to the output of multiplexers **220A**, **220B**, **220C**, and **220D**. As a result, the present invention enhances the hierarchical test MUX method through the addition of mapping/steering logic to the test MUX structure within the module to allow for mapping each of the test signal groups from the multiplexers to any of the test output groups.

For example purposes, a 32-bit test MUX is used in the chip design shown in **Figure 2**.

LSI DOCKET NO. 03-0084

Module level test MUX structure **200** inputs 8-bit wide test signals **210A**, **210B**, **210C**, and **210D** to multiplexers **220A**, **220B**, **220C**, and **220D**, respectively. For example, test signals **210A** are received at multiplexer **220A**. Multiplexer **220A** then specifies which signals from test signals **210A** are to be included in test signal group 3 **225A**. Selected signals from test signals **210A** are combined to create a single output in the form of test signal group 3 **225A**. Test signal group 3 **225A** is then mapped to any of test output groups **240A**, **240B**, **240C**, or **240D**.

**Figure 5** illustrates the mapping process shown in **Figure 2**. Byte lane mapping logic specifies how the test signal groups output from the module are mapped to the test output groups. For example, test signal group 3 **505**, test signal group 2 **515**, test signal group 1 **520**, and test signal group 0 **525** are output from multiplexers **220A**, **220B**, **220C**, and **220D** in **Figure 2**. Each test signal group may then be mapped to any of the test output groups (**550**, **555**, **560**, and **565**).

Prior art test MUX methods that offered any-to-any (unconstrained) observability resulted in substantial interconnect routing costs and congestion. Subsequent prior art test MUX methods that attempted to reduce the routing costs and congestion resulted in a constrained but fixed mapping of the test MUX signals. In contrast, the addition of the byte lane mapping logic in the present invention as shown in **Figure 2** and **Figure 5** offers a constrained but flexible mapping of test MUX signals to test MUX output. Flexible mapping allows a chip designer to move the test outputs around in order to observe the same set of signals from two or more similar or identical blocks at the same time.

As mentioned previously, the present invention involves chip testing by observing the state of internal signals during operation. The present invention may also be implemented in multiple modules, allowing observation of the same signal set for several modules concurrently. **Figure 3** illustrates how the invention as described in **Figure 2** is expandable. **Figure 3** shows a top-level test MUX structure having a plurality of modules **310**, **320**, **330**, and **340**. Although only modules **310**, **320**, **330**, and **340** are shown, additional modules may be added. Each module may be different from the other modules, or there may be multiple copies of the same module in the chip design. Since there may be multiple copies of the very same module in the device, the flexibility of moving the test outputs around is needed in order to observe the same



LSI DOCKET NO. 03-0084

type of signals from two similar modules at the same time.

The plurality of modules **310**, **320**, **330**, and **340** in the top-level test MUX structure in **Figure 3** perform the MUXing process as described in **Figure 2** to create test signal groups. The byte lane mapping logic, as illustrated by multiplexers **350**, **360**, **370**, and **380**, is applied to the test signal groups. For example, module **310** provides test signal groups to multiplexers **350**, **360**, **370**, and **380**. Modules **320**, **330**, and **340** also provide test signal groups to multiplexers **350**, **360**, **370**, and **380**. Mapping logic in multiplexers **350**, **360**, **370**, and **380** then specify which test group signals from each module are to be included in each test output group. Selected test group signals are combined to create a single test output group, as described above in **Figure 2** and **Figure 5**.

The present invention as illustrated in **Figure 3** remains applicable even as the width of buses and the number of test output groups scale according to individual chip requirements. In other words, the uses for the present invention are only limited by the individual chip requirements. Each module will perform the test MUX method and allow for mapping each of the test signal groups to any of the test output groups of the present invention.

Thus, the present invention provides a mechanism for chip testing by concurrently observing the state of internal signals during operation. With the present invention, the addition of mapping/steering logic within the module allows each of the test signal groups to be arbitrarily mapped to any of the test output groups, thereby providing the flexibility of moving the test outputs around in order to observe the same set of signals from two or more similar or identical blocks at the same time.

**Figure 4** is a flowchart outlining an exemplary operation of the present invention. As shown in **Figure 4**, the test MUX method starts with receiving test signals in the module to be used in creating test signal groups (step **410**). For each set of test signals, a multiplexer is used to combine the test signals and create the single data signal, or a test signal group (step **420**). Once the aggregate test signals have been multiplexed or combined into test signal groups, specific test signal groups are identified to be used in generating test signal output groups (step **430**). Mapping or steering logic is performed on each test signal group, whereby the test signal groups are mapped to any of the test output groups (step **440**).

LSI DOCKET NO. 03-0084

Thus, the present invention solves the disadvantages of the prior art by providing a method and apparatus for concurrently observing the state of signals during chip testing. It is critical that designs be verified for functional correctness at every stage in the design flow in order to ensure that errors are detected as early as possible. Early detection of errors may prevent massive redesigning efforts from occurring well into the design process. It is advantageous for a chip containing many instances of the same module to observe the same signal set for several of the modules concurrently. The present invention enhances the hierarchical test MUX method by disclosing a test MUX structure which allows for greater flexibility in selecting signals for concurrent observation. The addition of mapping/steering logic to a module's test MUX structure allows a chip designer to arbitrarily map each of the test signal groups to any of the test output groups.

The description of the present invention has been presented for purposes of illustration and description, and is not intended to be exhaustive or limited to the invention in the form disclosed. Many modifications and variations will be apparent to those of ordinary skill in the art. The embodiment was chosen and described in order to best explain the principles of the invention, the practical application, and to enable others of ordinary skill in the art to understand the invention for various embodiments with various modifications as are suited to the particular use contemplated.